



Trevor Boundy <trevor@boundy39.com>

FW: 114 Waco SRE - Final Coats of Clear Dope

1 message

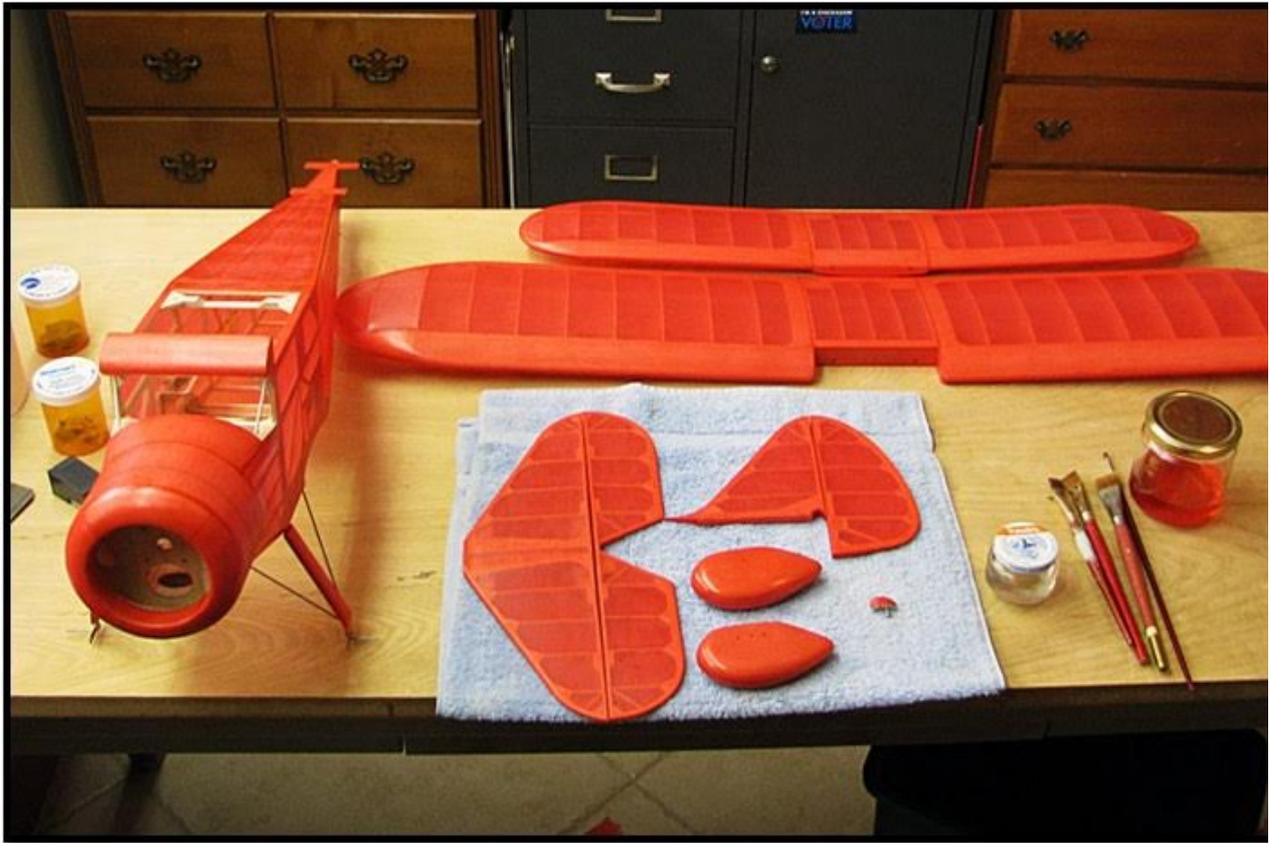
Tandy Walker <rdb435021@icloud.com>

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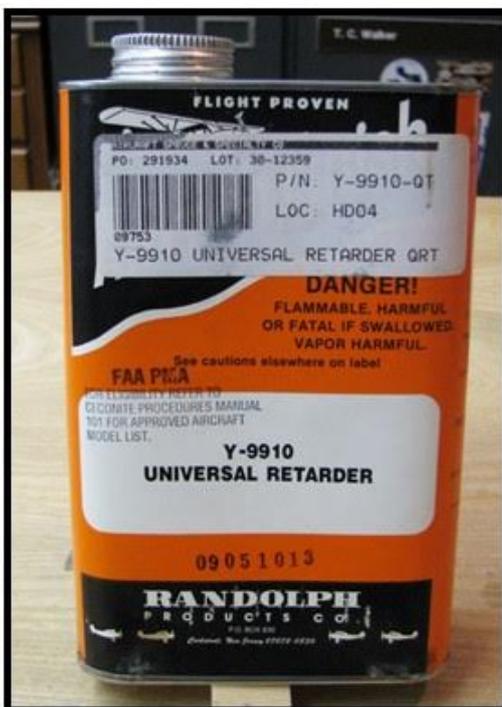
To: "Robert J. Galler" <meccanom@msn.com>, Trevor Boundy <jtboundy@dcsi.net.au>

From: Tandy Walker [mailto:aerotan1503@outlook.com]**Sent:** Wednesday, September 03, 2014 10:42 AM**To:** aerotan1503@outlook.com**Subject:** 114 Waco SRE - Final Coats of Clear Dope**Web Site:** [Tandy's Model Aircraft](#)*Waco SRE**September 3, 2014*

For the past several days, I have been brushing a 33D/67T mixture of tinted clear dope on all Waco's red silk covered surfaces shown below. Yesterday evening I finished the third coat of on the red silk. I always alternate brushed dope overlaps between coats. For example, I brush on the wing "rib to rib" on one coat and then change to "center of the bay between ribs to center bay between ribs" on the next coat and so forth. This helps to distribute the dope overlaps and dope build up semi-uniform over the surface.



Today I plan to remove the areas of covering over all of the various holes such as the push rod wing screw and dowel holes. This will also include the tail screw holes and stab center slot for tap will be run through the all threaded holes to clear out the dried dope in the threads. However covering over the side windows will not be removed as I want to brush on one more final coat of dope after all of the silk removals are complete. By the way, I like to add about 15% of Randol retarder shown below to the tinted clear dope mixture on the final coat. This helps the final coat of dope to penetrate all of the previous coats for smooth clear dope finish on the red silk.



A personal note on a different subject

Sue and I will not be attending this year's SAM Champs after all. :O< This decision was based on a combination of reasons that I will not to go into here. I just wanted to inform you all of this as many have said they would see us at the SAM Champs.....Tandy & Sue