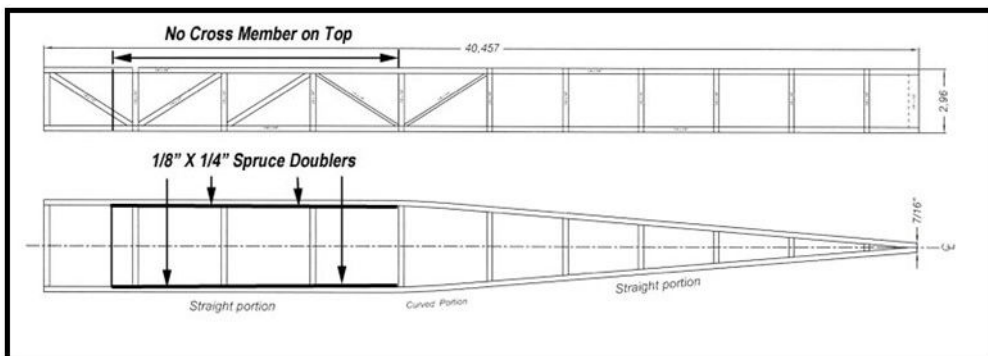


From: "Tandy Walker" <rd435021@icloud.com>
To: "Tandy Walker" <rd435021@icloud.com>
Date: 2/25/2018 11:17:45 AM
Subject: 71 Lancer 850 - Top Longeron Spruce Doublers

Report No. 71
New Cyclone Lancer 850
February 25, 2018

There are no cross members between the top longerons from the 1/8" Plywood bulkhead back to the 5th cross member where the frame sides start to bend. Therefore, the top longeron will need spruce doublers on the inside as shown below for additional reinforcement as shown below.



This picture shows the 1/8" X 1/4" spruce doubler clamped and glued on the top left longeron's inside face. The fuselage frame was weighted down on the work table to keep it straight while the glue dried.



Both sides are now ready for assembly.....Tandy

